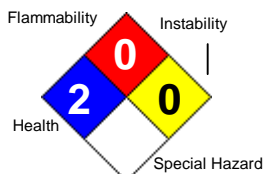


HEALTH	*	3
FLAMMABILITY		0
PHYSICAL		0
PPE		X



Printed: 12/09/2011
 Revision: 12/09/2011
 Supersedes Revision: 12/21/2010

1. Product and Company Identification

Product Code: 5355

Product Name: SIFCO Process Gold Non-Cyanide

Manufacturer Information

Company Name: SIFCO Applied Surface Concepts
 Division of SIFCO Industries, Inc.
 5708 E. Schaaf Road
 Independence, OH 44131

Phone Number: (216)524-0099

Fax Number: (216)524-6331

Emergency Contact: CHEMTREC (United States) (800)424-9300

Information: CHEMTREC (International-Collect) +1 (703)527-3887

Web site address: <http://www.SIFCOASC.com>

Email address: info@sifcoasc.com

2. Hazards Identification

Emergency Overview

Colorless to clear yellow, odorless liquid.
 Irritating to eyes and skin. May cause sensitisation by inhalation and skin contact. Environmental hazard.

Route(s) of Entry: Inhalation? Yes Skin? Yes Eyes? Yes Ingestion? Yes

Potential Health Effects (Acute and Chronic)

INHALATION: May cause irritation to the respiratory system. May cause sensitisation by inhalation.

INGESTION: May cause stomach pain or vomiting.

SKIN CONTACT: Prolonged and frequent contact may cause redness and irritation. May cause sensitisation by skin contact.

EYE CONTACT: May cause severe irritation to eyes.

CHRONIC EFFECTS: Prolonged or repeated exposure may cause damage to skin, eyes, nasal cavity, and lungs. May cause severe and delayed health effects such as inflammation of the lungs and chemical bronchitis.

Signs and Symptoms Of Exposure

Dependant on route(s) of entry. See section above for details.

Medical Conditions Generally Aggravated By Exposure

Preexisting skin and eye conditions; respiratory system disorders.

3. Composition/Information on Ingredients

Hazardous Components (Chemical Name)	CAS #	Concentration	Formula	RTECS #
1. Glycerol	56-81-5	10.0 -20.0 %	HOCH ₂ CH(OH)CH ₂ OH	MA8050000
2. Ethylenediamine	107-15-3	1.0 -5.0 %	C ₂ H ₈ N ₂	KH8575000
3. Acetic acid, (ethylenedinitrilo)tetra-, dipotassium salt	2001-94-7	1.0 -5.0 %	C ₁₀ H ₁₆ N ₂ O ₈ .2K	AH4310000
4. Butanoic acid, mercapto-monogold(1+) sodium salt	12244-57-4	5.0 -10.0 %	C ₄ H ₆ O ₄ S.Au.xNa	MD5435000

Hazardous Components (Chemical Name)	CAS #	Concentration	Formula	RTECS #
5. Potassium metabisulfite	16731-55-8	1.0 -5.0 %	H2O5S2.2K	TT4920000
6. Water	7732-18-5	55.0 -82.0 %	H2O	ZC0110000

4. First Aid Measures

Emergency and First Aid Procedures

First aid providers must take proper precautions for their own safety before entering contaminated areas to assist chemical accident victims and handling their contaminated clothing and equipment. Another person should immediately call the Emergency Medical Service, 911-Operator, Hospital, Physician, Ophthalmologist or Poison Control Center, as applicable. Give the following information: Location of the accident, your phone number, description of the accident, name of chemical agent and product, number and condition of casualties, what is being done for the victims. Stay on the phone until the other party hangs up! Remove victim from contaminated area to a clean, quiet, ventilated area. Calm and reassure him, keep him warm.

EYES: Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes.

SKIN: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Thoroughly decontaminate (or discard) clothing and shoes.

INHALATION: Remove to fresh air. Lay victim down, legs raised. Loosen tight clothing, cover with a blanket. If not breathing, give artificial respiration.

INGESTION: DO NOT induce vomiting, unless advised by EMS. Give victim large quantities of water. Never give anything by mouth to an unconscious person.

5. Fire Fighting Measures

Flammability Classification:	Material Will Not Burn
Flash Pt:	NA
Explosive Limits:	LEL: None UEL: None
Autoignition Pt:	NA

Fire Fighting Instructions

Use NIOSH/MSHA approved positive-pressure self-contained breathing apparatus. Structural fire fighters' protective clothing may not provide adequate protection.

Flammable Properties and Hazards

Containers can build up pressure and burst if exposed to heat (fire). Water runoff can cause environmental damage. Dike area for later disposal.

Hazardous Combustion Products

Suitable Extinguishing Media

Fire can be extinguished using: Foam. Alcohol resistant foam. Dry chemicals, sand, dolomite etc.

Unsuitable Extinguishing Media

Additional Fire Fighting Information

Use water to keep fire exposed containers cool and disperse vapors.

6. Accidental Release Measures

Steps To Be Taken In Case Material Is Released Or Spilled

Do not touch or walk through spilled material. Isolate hazard area and keep people away. Notify your facility emergency coordinator. Eliminate all sources of ignition. Provide maximum ventilation. Do not release into soil, sewers, or natural bodies of water. Wear proper personal protective equipment (PPE). Carefully mop up or vacuum spill and triple rinse with water into suitable plastic container. Release of a reportable quantity (RQ) requires notification of proper authorities. Dispose of according to local, state, and federal regulations.

7. Handling and Storage

Precautions To Be Taken in Handling

Use "buddy system" when working with chemicals. Do not get in eyes, on skin, on clothing. Do not breathe vapor, mist or gas. Use with adequate ventilation. Wash thoroughly after handling. Triple rinse container clean before discarding. Put nothing else in this container.

Precautions To Be Taken in Storing

Keep container tightly closed in upright position. Store at 60-90F away from incompatible materials and physical hazards. Do not remove or deface container labels.

Other Precautions

Avoid spilling, skin and eye contact. Persons susceptible for allergic reactions should not handle this product.

8. Exposure Controls/Personal Protection

Hazardous Components (Chemical Name)	CAS #	OSHA PEL	ACGIH TLV	Other Limits
1. Glycerol	56-81-5	15;5 mg/m ³	10 mg/m ³	2 mg/m ³
2. Ethylenediamine	107-15-3	10 PPM	10 ppm	25 mg/m ³
3. Acetic acid, (ethylenedinitrilo)tetra-, dipotassium salt	2001-94-7			
4. Butanoic acid, mercapto-monogold(1+) sodium salt	12244-57-4			
5. Potassium metabisulfite	16731-55-8			
6. Water	7732-18-5			

Respiratory Equipment (Specify Type)

If engineering controls are not feasible, the respiratory protection program must comply with OSHA 29 CFR 1910.134.

Eye Protection

Face shield and safety glasses w/side shields or splash-proof chemical goggles. Do not wear contact lenses. Eye wash station, safety shower, washing facilities near work area.

Protective Gloves

Nitrile, neoprene, vinyl, latex gloves.

Other Protective Clothing

Impervious boots, apron, protective clothing as required by job conditions.

Engineering Controls (Ventilation etc.)

Local exhaust ventilation is required to meet the permissible exposure limits (PEL) during the use of this product.

Work/Hygienic/Maintenance Practices

DO NOT SMOKE IN WORK AREA! Wash at the end of each work shift and before eating, smoking and using the toilet. Wash promptly if skin becomes wet or contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

9. Physical and Chemical Properties

Physical States:	[] Gas	[X] Liquid	[] Solid
Freezing Point:	<= 32.00 F (0.0 C)		
Boiling Point:	>= 212.00 F (100.0 C)		
Autoignition Pt:	NA		
Flash Pt:	NA		
Explosive Limits:	LEL: None	UEL: None	
Specific Gravity (Water = 1):	1.220 - 1.240		
Vapor Pressure (vs. Air or mm Hg):			

Vapor Density (vs. Air = 1):

Evaporation Rate (vs Butyl Acetate=1): < 1

Solubility in Water: complete

Percent Volatile: N.A.

pH: 8.5 - 8.9

Appearance and Odor

Clear to light yellow, odorless liquid.

10. Stability and Reactivity

Stability: Unstable [] Stable [X]

Conditions To Avoid - Instability

Stable under normal ambient conditions in tightly closed containers.

Incompatibility - Materials To Avoid

Hazardous Decomposition Or Byproducts

No specific hazardous decomposition products noted.

Possibility of Hazardous Reactions: Will occur [] Will not occur [X]

Conditions To Avoid - Hazardous Reactions

Avoid excessive heat for prolonged periods of time.

11. Toxicological Information

Not Available

Chronic Toxicological Effects

Hazardous Components (Chemical Name)	CAS #	NTP	IARC	ACGIH	OSHA
1. Glycerol	56-81-5				
2. Ethylenediamine	107-15-3			A4	
3. Acetic acid, (ethylenedinitrilo)tetra-, dipotassium salt	2001-94-7				
4. Butanoic acid, mercapto-monogold(1+) sodium salt	12244-57-4				
5. Potassium metabisulfite	16731-55-8				
6. Water	7732-18-5				

Carcinogenicity: NTP? No IARC Monographs? No OSHA Regulated? No

12. Ecological Information

ECOTOXICITY

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment.

13. Disposal Considerations

Waste Disposal Method

Ship to approved treatment/disposal facility. Dispose of according to local, state, and federal regulations.

Follow the applicable regulations for disposal of empty containers and rinsate. The disposal information applies to the material as manufactured. Contamination may affect the disposal requirements. The responsibility for proper waste disposal is with the generator of the waste.

14. Transport Information

LAND TRANSPORT (US DOT)

DOT Proper Shipping Name Not Restricted Liquid
SIFCO Process Code 5355 Gold Non Cyanide

DOT Hazard Label: Not Restricted Liquid
AIR TRANSPORT (ICAO/IATA)
ICAO/IATA Shipping Name Not Restricted Liquid
MARINE TRANSPORT (IMDG/IMO)
Marine Pollutant: No
Additional Transport Information

15. Regulatory Information

US EPA SARA Title III

Hazardous Components (Chemical Name)	CAS #	Sec.302 (EHS)	Sec.304 RQ	Sec.313 (TRI)	Sec.110
1. Glycerol	56-81-5	No	No	No	No
2. Ethylenediamine	107-15-3	Yes 10000 LB	Yes 5000 LB	No	No
3. Acetic acid, (ethylenedinitrilo)tetra-, dipotassium salt	2001-94-7	No	No	No	No
4. Butanoic acid, mercapto-monogold(1+) sodium salt	12244-57-4	No	No	No	No
5. Potassium metabisulfite	16731-55-8	No	No	No	No
6. Water	7732-18-5	No	No	No	No

US EPA CAA, CWA, TSCA

Hazardous Components (Chemical Name)	CAS #	EPA CAA	EPA CWA NPDES	EPA TSCA	CA PROP 65
1. Glycerol	56-81-5	HAP, ODC ()	No	Inventory	No
2. Ethylenediamine	107-15-3	HAP, ODC ()	Yes	Inventory	No
3. Acetic acid, (ethylenedinitrilo)tetra-, dipotassium salt	2001-94-7	HAP, ODC ()	No	Inventory	No
4. Butanoic acid, mercapto-monogold(1+) sodium salt	12244-57-4	HAP, ODC ()	No	No	No
5. Potassium metabisulfite	16731-55-8	HAP, ODC ()	No	Inventory	No
6. Water	7732-18-5	HAP, ODC ()	No	Inventory	No

SARA (Superfund Amendments and Reauthorization Act of 1986) Lists:

- Sec.302:** EPA SARA Title III Section 302 Extremely Hazardous Chemical with TPQ. * indicates 10000 LB TPQ if not volatile.
- Sec.304:** EPA SARA Title III Section 304: CERCLA Reportable + Sec.302 with Reportable Quantity. ** indicates statutory RQ.
- Sec.313:** EPA SARA Title III Section 313 Toxic Release Inventory. Note: -Cat indicates a member of a chemical category.
- Sec.110:** EPA SARA 110 Superfund Site Priority Contaminant List

TSCA (Toxic Substances Control Act) Lists:

- Inventory:** Chemical Listed in the TSCA Inventory.
- 5A(2):** Chemical Subject to Significant New Rules (SNURS)
- 6A:** Commercial Chemical Control Rules
- 8A:** Toxic Substances Subject To Information Rules on Production
- 8A CAIR:** Comprehensive Assessment Information Rules - (CAIR)
- 8A PAIR:** Preliminary Assessment Information Rules - (PAIR)
- 8C:** Records of Allegations of Significant Adverse Reactions
- 8D:** Health and Safety Data Reporting Rules

8D TERM: Health and Safety Data Reporting Rule Terminations

12(b): Notice of Export

Other Important Lists:

CWA NPDES: EPA Clean Water Act NPDES Permit Chemical

CAA HAP: EPA Clean Air Act Hazardous Air Pollutant

CAA ODC: EPA Clean Air Act Ozone Depleting Chemical (1=CFC, 2=HCFC)

CA PROP 65: California Proposition 65

International Regulatory Lists:

EPA Hazard Categories:

This material meets the EPA 'Hazard Categories' defined for SARA Title III Sections 311/312 as indicated:

- Yes No Acute (immediate) Health Hazard
- Yes No Chronic (delayed) Health Hazard
- Yes No Fire Hazard
- Yes No Sudden Release of Pressure Hazard
- Yes No Reactive Hazard

Regulatory Information

U.S. FEDERAL REGULATIONS:

SIFCO Applied Surface Concepts is required to inform you, that this product contains a toxic chemical or chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372, if specified annual thresholds are met or exceeded.

1. Supplier Notification about toxic Chemicals:

Toxic Chemical	CAS #	Wt.% (Maximum)
Ethylenediamine	107-15 -3	5

Your other suppliers of trade name products or mixtures containing section 313 chemicals must also notify you. If you repackage or otherwise redistribute this product to industrial customers you are required to furnish similar notification to them.

2. CERCLA and EPCRA:

Threshold Planning Quantity: N.A.
(Release) Reportable Quantity: N.A.
Extremely Hazardous Substance: Ethylenediamine

3. EPCRA Hazard Categories:

Immediate (Acute) Health: yes
Delayed (Chronic) Health: yes
Fire: no
Sudden release of Pressure: no
Reactivity: no

4. TSCA Statement.

All ingredients of this product are listed under the Toxic Substances Control Act (TSCA).

5. ODS Certification.

This product does not contain and is not manufactured with Ozone Depleting Substances (ODS).

6. VOC Certification.

This product does not contain any Volatile Organic Compounds (VOC).

7. PCB Certification.

This product does not contain any polychlorinated biphenyls (PCB).

STATE REGULATIONS:

California Prop. 65: Not applicable

INTERNATIONAL REGULATIONS

WHMIS Classification: D2A,D1B, D2B, E

16. Other Information

DISCLAIMER: This information is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes.